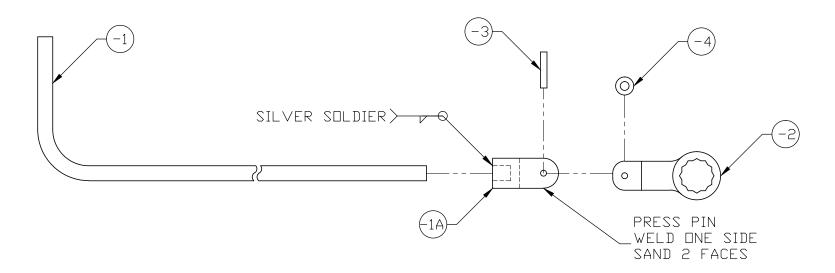
	REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED		
1	MILLED FLAT ON WRENCH INCREASED BY .05.	8/9/03				
1A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, LABELED SECTION A-A, ADDED NOTES 1 & 2.	10/28/09	RJC	RW		
2	ADDED -5, -6, -7, ADDED NOTE 3 PER R.W.	6/24/11	RJC	RW		
3	DELETED -5, -6, -71 DELETED Ø.035 THRU HOLE.	10/15/13	RJC	RW		
4	CH'D RB TITLE BLOCK TO DART TITLEBLOCK. PLACED PARTS ON INDIVIDUAL SHEETS. CH'D SILVER SOLDER TO FILLET WELD ALL AROUND1A CH'D DIMENSION Ø .063 TO Ø .063 +0012 CH'D DIMENSION Ø .070 +001 TO Ø .063 +001.	7/10/14	DJN	GE		



## NOTES:

- 1. DO NOT BEAD BLAST P/N-1A.
- 2. BLACK DXIDE AS AN ASSY. DNLY -1A WILL BLACK.
- 3. USED ON MODELS, ALLISON T63, 250-18,20, 28, 30, 40, 47.



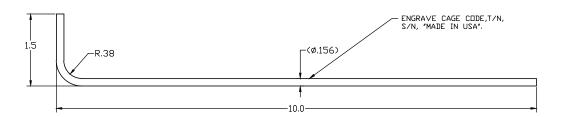
WRENCH-GROUND IDLE SCREW

DWG NO. RB6798292-B REV 4
MAT'L DRAVN BY: COLE

ASS QT	YASSY Y QTY	B/0	PART :	# QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	MAT'
			-1	1	HANDLE	FILLER ROD	ø 5/32 X 11-5/16 (BRIGHT HI TEST)	2	
			-1A	1	BLOCK	1018	5/16 X 5/16 X 11/16	3	J .xx
			-2	1	WRENCH		5/16 SNAP-DN #CX1012	4	<u>  :XX</u>
			-3	1	PIN	FILLER ROD	Ø1/16 X 3/8	5	] '
		B/0	-4	1	BELLEVILLE WASHER	STEEL	187 DD X .093 ID X .010 MCMASTER-CARR #9712K52	2 1	2. I
	ASSY #								SCA

2	UNLESS OTHERWISE DIMENSIONS ARE	SPECIFIED IN INCHES	APPROVED	Z	Weil
3	.XXX ± .005 FRACT	IDNS ± 1/32	HEAT TREAT		
4	.XX ± .01 AN .X ± .1	GLES ±.5°	FINISH	BLACK I	DXIDE
	UNLESS OTHERWISE	SPECIFIED	31 LC		
5	<ol> <li>BREAK ALL SHA</li> </ol>	RP EDGES	U	SED ON MOD	EL
1	1. BREAK ALL SHA .015 × 45* PR .0 2. DIMENSIONAL LIMITS APPL	RP EDGES	U	<b>SED ON MOD</b> SEE NOTE	
1	1. BREAK ALL SHA .015 × 45° PR .0 2. DIMENSIONAL LIMITS APPL SCALE 1:1	RP EDGES	3-00		

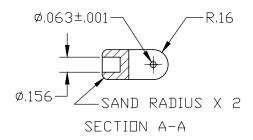
	REVISIONS			
REV	DESCRIPTION	DATE	INITIAL	APPROVED

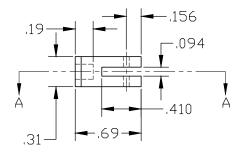


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•	DAI	RT		
WRENCH-(	GROUN]	D IDI	LE S	CREW
	57982		B-1	<b>REV</b> 4
MAT'L FILLER ROD		DRAWN BY:	CDI	LE
UNLESS OTHERWISE DIMENSIONS ARE I		APPROVED	2	D Weil
	IDNS ± 1/32	HEAT TREAT		
.XX ± .01 AND	LES ±.5*	FINISH SE	E NOTE	PAGE 1
X ± .1 UNLESS OTHERWISE	SPECIFIED	SPEC		
1. BREAK ALL SHAF	RP EDGES	US	ED ON MO	DEL
.015 × 45° PR .0 2. DIMENSIONAL LIMITS APPLY	15 R AFTER PLATING	SEE	NOTE P	AGE 1
scale 1:2	DATE 6-8	3-00	SHEET 2	2 of 5

	REVISIONS			
REV	DESCRIPTION	DATE	INITIAL	APPROVED
4	CH'D DIMENSION Ø.063 TO TOLERANCE Ø.063 +001.	7/10/14	DJN	GE

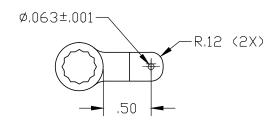


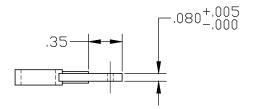




		DA	RT		
TITLE					
WRE	INCH-0	GROUN:	D IDL	e scri	<u> </u>
DWG NO.	RB6	7982	92-B-	-1A	REV 4
					1
MAT'L	1018		DRAWN BY:	COLE	
UNLESS	THERWISE		APPROVED	COLE D We	ril
UNLESS	OTHERWISE ISIONS ARE I FRACTI	N INCHES	APPROVED HEAT TREAT		ril
UNLESS DIMEN OO. ± XXX.	OTHERWISE ISIONS ARE I FRACTI	N INCHES	APPROVED HEAT TREAT FINISH SEE		ril 1
UNLESS DIMEN .XXX ± .00 .XX ± .01 .X ± .1	S DTHERWISE ISIONS ARE I IS FRACTI AND	N INCHES IONS ± 1/32 GLES ±.5*	APPROVED HEAT TREAT	D We	ril 1
UNLESS DIMEN .XXX ± .00 .XX ± .01 .X ± .1 UNLESS 1. BRE	S OTHERWISE ISIONS ARE II IS FRACT: AND OTHERWISE LAK ALL SHAF	N INCHES IONS ± 1/32 GLES ±.5*  SPECIFIED RP EDGES	APPROVED HEAT TREAT FINISH SEE	<i>D We</i>	1
UNLESS DIMEN .XXX ± .00 .XX ± .01 .X ± .01 UNLESS 1. BRE 1. 015	S DTHERWISE ISIDNS ARE II IS FRACTI AND	N INCHES IDNS ± 1/32 ILES ±.5*  SPECIFIED RP EDGES 15 R	APPROVED HEAT TREAT FINISH SEE SPEC USEI	<i>D We</i>	1

	REVISIONS				
R	ŒV	DESCRIPTION	DATE	INITIAL	APPROVED
	4	CH'D DIMENSION Ø.070 +001 TO Ø.063 +001.	7/10/14	DJN	GE

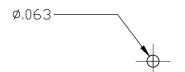


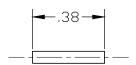




DAI AEROS	. — —
WRENCH-GROUN	D IDLE SCREW
DWG NO. RB67982	92-B-2 <b>REV</b> 4
MAT'L	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
	IIRLAI
XX ± .01 ANGLES ±.5*	FINISH SEE NOTE PAGE 1
.XX ± .01 ANGLES ±.5*	
XX ± .01 ANGLES ±.5* X ± .1  UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES	FINISH SEE NOTE PAGE 1
XX ± .01 ANGLES ±.5*  X ± .1  UNLESS DTHERWISE SPECIFIED	FINISH SEE NOTE PAGE 1 SPEC

П		REVISIONS			
ſ	REV	DESCRIPTION	DATE	INITIAL	APPROVED
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DART AEROSPAGE					
TITLE			_ (		- 、 ,
WRENCH-(	JKUUN.	ותד כ	_ L	2 CKF	_ W
	7982	92-1	B-3		REV 4
MAT'L FILLER ROD		DRAWN BY:	CI	DLE	
UNLESS OTHERWISE DIMENSIONS ARE I		APPROVED		D We	il
.XXX ± .005 FRACT	HEAT TREAT				
XX ± .01 ANGLES ±.5*		FINISH SEE NOTE PAGE 1			
UNLESS OTHERWISE	SPEC				
1. BREAK ALL SHARP EDGES .015 × 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL			
		SEE NOTE PAGE 1			
scale 2:1	DATE 6-8	3-00	SHEET	5 of	5